

Date: Wednesday, 25/06/2008 1:59:39 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	EYEBOLT
Job Number :	40093		
Estimate Number :	12427		
P.O. Number :		Part Number :	D2021101
This Issue :	25/06/2008	Drawing Number :	D2021
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	/ /	Drawing Revision :	N/A
Previous Run :	35131	Material :	
Written By :		Due Date :	02/07/2008
Checked & Approved By :	JLD 08.6.25	Qty:	40
Comment :	Est Rev:A New Issue 06-05-31 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	AN43B7A	EYEBOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Eyebolt: M106729

Batch: M106729

(11)

M106729

(29)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill as per Dwg D2021

2-Deburr

3-Touch-up with epoxy Primer as per Dwg D2021

Batch: M106729

FF 08-07-10

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/07/10 (40) counter

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST10

SS 08/07/10 (40)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

MF 08-07-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

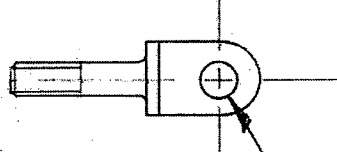
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

97/04/22 05



101-12020



DRILL 1/4 (.250) DIA.
EXISTING LOCATION
OF .192 DIA. HOLE

REVISION	ISSUANCE	DESCRIPTION	APPROVED	OF	CHANGE	REPORT ALL DISCREPANCIES - DO NOT SCALE	UNCLASSIFIED
1	1	1	1	1	1	1	1
2	2	2	2	2	2	2	2
3	3	3	3	3	3	3	3
4	4	4	4	4	4	4	4
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58	58	58	58				

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
40093
NO